



# C E R T I F I C A T E

## Conformity of the factory production control 2584-CPR-0042

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

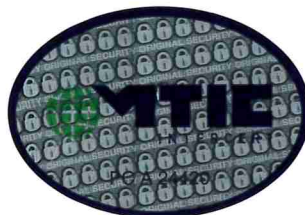
<b>Construction product</b>	<b>Structural components for steel structures up to EXC2 according to EN 1090-2</b>
<b>Intended use</b>	for load-bearing steelwork structures for stairs
<b>CE - marking method</b>	ZA.3.4 and ZA.3.5 acc. to EN 1090-1:2009+A1:2011
<b>Manufacturer</b>	<b>GAPOR S.r.l.</b> Via 2 Giugno 34 42042 Rolo RE
<b>Manufacturing facility(ies)</b>	As above
<b>Confirmation</b>	All provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard <b>EN 1090-1:2009+A1:2011</b> under system 2+ are applied, and that the factory production is assessed to be in conformity with the applicable requirements setout above
<b>Validity Start</b>	22.12.2016
<b>Date of next Surveillance</b>	21.12.2022
<b>Validity Period</b>	This certificate will remain valid as long as neither the harmonized standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.
<b>Associated Welding certificates</b>	EN 1090-2, 2584-CPR-0042/01 issued by INTERCERT GmbH - Group of MTIC next surveillance 21.12.2022



Deutsche  
Akkreditierungsstelle  
D-ZE-16012-01-00



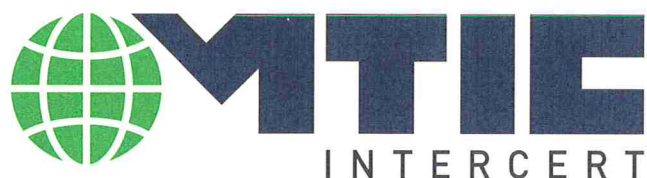
Bonn 22.12.2020



*Lindenblatt*

Dipl. – Ing. K. Lindenblatt

INTERCERT Certification Body



# C E R T I F I C A T E

## WELDING CERTIFICATE

2584-CPR-0042/01

In compliance with EN 1090-1:2009+A1:2011, table B.1, is hereby declared:  
This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC)  
2584-CPR-0042

This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope  
of Construction Products Regulation or CPR

**Manufacturer** GAPOR S.r.l.  
Via 2 Giugno 34  
42042 Rolo RE

**Manufacturing facility(ies)** As above

**Technical specification** EN 1090-2:2008+A1:2011

**Execution Class(es)** EXC2 according to EN 1090-2

**Welding Process(es)** 135 - Partially mechanized metal active gas welding (PMMAG)  
(Reference no. acc. to ISO 4063)

**Parent material group** 1.1; 1.2  
(Acc. CEN ISO/TR 15608)

<b>Responsible welding Coordinator</b>	Title, Surname, Name, Qualification Mr. Piero Pelotti, IWT	Date of Birth Born on: 01/04/1960
<b>Substitute</b>	Mr. Claudio Galeazzi	Born on: 18/03/1963

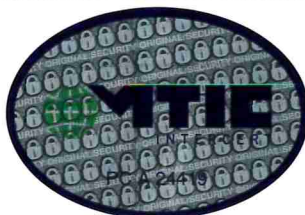
**Confirmation** All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

**Validity Start** 22.12.2016

**Date of next Surveillance** 21.12.2022



Bonn 22.12.2020



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Dipl. – Ing. K. Lindenblatt

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